

SMALL FAB

5830

7-16



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB T102103-7
Job Sheet 177297



Part No: RB T102103-7

Job Qty: 12 ea

Part Name: Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/9/18

Job Tracking No:

Due Date: 7/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev A 17.10.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		7/13/18	0.00	0.00	Start Up Small Fab-4		MCC
110	Small Fab	12 pcs		7/13/18	0.00	0.30	Small Fab		MCC DAS
120	QC	12 pcs		7/13/18	0.00	0.00	QC5		38
130	Packaging	12 pcs		7/13/18	0.00	0.00	Packaging3-1		MCC 9-88
140	QC21-SA	12 Ea		7/13/18	0.00	0.00	QC21		MCC

Part Op
Descriptions: 110 - Cut to length as per DWG.

21
9-88 JUL 12 2018

GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
6517K27	Pin	2.7000 pcs (.225 ea)	90-Start up Operation	5004172

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	6517K27	3	47	0

Part Specifications

Specifications could not be found.

Plex 7/11/18 7:48 AM dart.logan.david

DART
AEROSPACE

Container No: S090978



Part: RB T102103-7
Job No: 177297
Serial No/Batch: S090978

Revision: C
Inspector:
Exp Date:
Instructions:

Date: 07/11/18

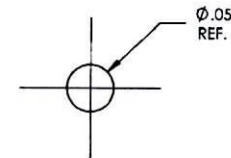
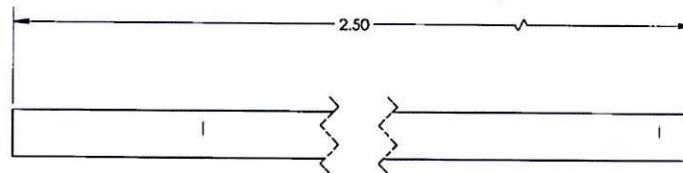
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Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

WORK COPY

WORK ORDER
NO. 17797

20180711

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RB T102103-7 PIN .050" OD. x 2-1/2" LG.

NOTES:

- 1) MATERIAL: McMaster#6517K27
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

DART AEROSPACE	
Hawthornbury, Ontario, Canada	
TITLE PIN .050" OD. x 2-1/2" LG.	
DWG NO. RB T102103-7	
DESIGN BY: VM 10/18/2017	XXX ± .005 FRACTIONS & 1/8 XX ± .01 ANGLES & 1/2
DRAWN BY: VM 10/28/2017	X ± .1 SURFACES = 125
CHECKED: SAG 10/27/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
MFG. APPR: DP 10/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: VM 10/31/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DATE: 10/26/2017	SCALE: NTS WEIGHT: SHEET 4 OF 4
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